

YOUR STYLE YOUR FLOOR



04 A DIFFERENT YEAR?

**3- LAYER PARQUET** 

### 2- LAYER PARQUET

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### Dear Customer,

2022 was once again a year in which we all had to deal with a great many changes. Both the unpredictable and the longterm changes, such as the effects of climate change, challenge us to find new answers and solutions.

The conservation and management of resources is a central issue for BOEN and the Bauwerk Group, as is forward-looking procurement. Following the considerable price increases over the past few years, we have seen a slight easing of prices for oak raw materials, primarily the rustic gradings. We are pleased that we can now slightly lower our prices for wide planks.

To use our crucial resource of wood in as sparing a way as possible, we will be reducing the wood top layer to 2.7 mm in future – for wide planks in 181 mm width and selected gradings of 3-layer strip flooring in our mid-level segment.

As far as style is concerned, 2023 is once again all about the patterned floor. We are responding to the herringbone mega trend by expanding our range of Herringbone Click 138 mm floors. You can look forward to some attractive new colours.

We're really pleased about the fact that HDF, which we use for the middle layer of our 3-layer patterned floors, is now available again after a long period of time.

And as both we and our end customers love patterned floors so much, we will also be offering large format in this segment from summer 2023 – in the form of our new Herringbone Click in 209 mm width and 1045 mm length. Impressive, high-quality and more familiar to many as 'whalebone', this format really catches the eye. Both Herringbone Click versions are now available with our Live Pure surface treatment. This treatment will be also available for six rustic floors in our large format wide plank Chaletino range in future. Rustic floors are still on trend and will continue to be so in the coming years, which is why we are expanding the colours we offer for our rustic grading Espressivo.

Finally, we would like to wish you all the best this year with the hope that you experience only wonderful changes,

**BOEN** team

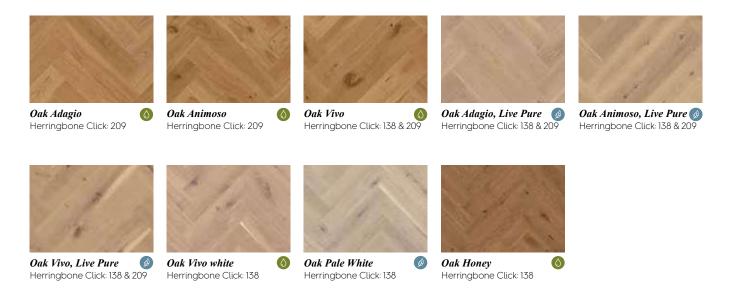
### 2023 - What's new?

### Herringbone Click extension



We are excited to announce the latest additions to our flooring collection, featuring updates to our popular "Herringbone Click" line. With its excellent reception in the market, we have expanded the collection this year to include the new and larger version - "Herringbone Click Castle". This new XL-format is guaranteed to create a luxurious and elegant, yet cozy ambiance in any room.

In addition, we have introduced new products to the previously offered version of "Herringbone Click." The assortment has been expanded to include "Live Pure" versions of the products, as well as a couple of new colors. With these new additions, we continue to offer high-quality flooring solutions that meet the latest trends in the industry.



### *Live Pure and rustic gradings in Chaletino*

Our premium product line just got even better with the addition of Live Pure treated products. This premium surface treatment is the perfect match for our premium product line, providing a natural and protective layer that enhances the beauty of the wood and prolongs the life of your flooring. With Live Pure in Chaletino, you can enjoy the ultimate combination of luxury and natural feel.

In addition we offer two new attractive rustic floors oiled with Live Natural. For even more fascination.



**Oak Senses** 

#### New thickness for "Plank 181" New



Introducing the new and improved "Plank 181" format. As a company, we understand the importance of environmental consciousness, and we are constantly striving to make sustainable choices. With this updated product assortment, we aim to provide high-quality flooring solutions that are not only beautiful but also saving resources and environmentally responsible.

In this year's price list, you will find the entire "Plank 181" assortment plus selected 3-strip floors in a reduced thickness of 13.2 mm.

#### Expanded assortment for our rustic floors

Rustic floors are popular not least because they accentuate a wide variety of interiors with their authentic look. That's why we now offer our Authentic Oak and Soft Brown Oak surface colors in the rustic Espressivo grade, expanding our range in this area. Both floors are available in all three plank widths.





Oak Soft Brown Espressivo

**Oak** Authentic Espressivo

#### New icons

We have introduced a new icon system to help you navigate faster within this new pricelist. This is a summary of what they mean:



This icon indicates our veneered skirtings. More information on page 48.



This icon indicates our skirtings made from parquet. More information on page 49.



This icon indicates a new product that is introduced in 2023.



"Available as 3-strip" - indicates, that this certain

product is also available in 3-strip format.



"Available as plank 138" - indicates, that this certain product is also available in plank 138 format.



"Available as plank 181" - indicates, that this certain product is also available in plank 181 format.



"Available as Castle plank" - indicates, that this certain product is also available in Castle plank format.



"Available as Chalet/ Chaletino" - indicates, that this certain product is also available in Chalet/ Chaletino format.

#### We are cancelling

Due to product appraisals the following products have been removed, you will no longer find:

181 plank in 14 mm; Maxi: Fineline: from Castle planks: Oak Smoked; from Chaletino: Oak Pearl, Oak Honey, Oak Grey Pepper.

# Herringbone Click Castle



209 mm

- Exclusive plank in proportional dimension. Innovative 5G Click profile for easy installation. Herringbone pattern in floating or glue-down installation.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Dfl-s1.
- > 5G Click connection (only suitable with other Herringbone click products).

Dimension: 14 x 209 x 1045 mm / Top layer: ca. 3.5 mm Middle layer: 8.8 mm HDF / Bottom layer: 1.7 mm



Available installation pattern

Type of wood	Oak		Oak		Oak	
Grading	Adagio		Animoso		Vivo	
Feature	brushed, 4V bevel		brushed, 4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed		brushed		brushed	
A-planks	10151968	142.60	10152344	114.90	10157067	104.20
B-planks	<u>10151966</u>	142.60	10152346	114.90	<u>10157065</u>	104.20
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20

	Live Pure	1	Live Pure	n.	Live Pure	
Type of wood	Oak		Oak		Oak	
Grading	Adagio		Animoso		Vivo	
Feature	brushed, 4V bevel		brushed, 4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Pure 👩	brushed		brushed		brushed	
A-planks	10157069	146.60	10157081	118.90	10157095	108.20
B-planks	<u>10157071</u>	146.60	<u>10157093</u>	118.90	<u>10157086</u>	108.20
Matching skirting	10119003 💿	5.20	10119003 💿	5.20	10119003 💿	5.20

#### Available from 01.06.2023.

⊙ Information on our veneered skirtings: p.48.

A-planks and B-planks must be ordered together.

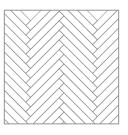
1 pack = 6 elements = 1.31 m² = 15 kg, 1 palett = 30 packs = 39,3m² = 450kg/Pal. We can only deliver complete packs.

# Herringbone Click

### 138 mm

- Exclusive plank in proportional dimension. Innovative 5G Click profile for easy installation. Herringbone pattern in floating or glue-down installation.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection (only suitable with other Herringbone click products).

Dimension: 14 x 138 x 690 mm / Top layer: ca. 3.5 mm Middle layer: 8.8 mm HDF / Bottom layer: 1.7 mm



Available installation pattern

			Live F	ure	Liv	e Pure
Type of wood	Oak		Oak		Oak	
Grading	Adagio		Adagio		Animoso	
Feature	4V bevel		brushed, 4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧			brushed		brushed	
A-planks	10126785	109.40	10126794	111.40	10139288	89.80
B-planks	10126790	109.40	10126798	111.40	10139289	89.80
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Pure 🛛 🕖			brushed		brushed	
A-planks			<u>10152279</u>	113.40	10152069	91.80
B-planks			10152280	113.40	10152071	91.80
Matching skirting			10119003 💿	5.20	10119003 💿	5.20
Unfinished			brushed			
A-planks			10141605	110.40		
B-planks			10141606	110.40		

Info: Releasing tool - 10135840. Included with parquet order.

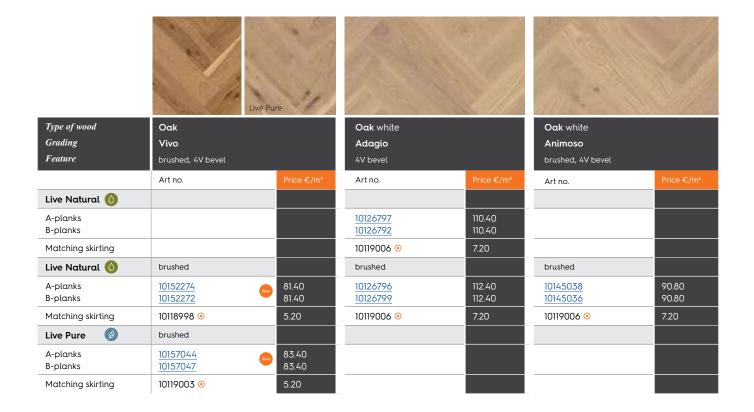
• Information on our veneered skirtings: p.48.

A-planks and B-planks must be ordered together.

1 pack = 10 elements = 0.95 m<sup>2</sup> = 11 kg, 1 pallet = 49 packs = 46.55 m<sup>2</sup> = 539 kg. We can only deliver complete packages.

## Herringbone Click

138 mm



	A for	3		0		
Type of wood Grading Feature	<b>Oak</b> white <b>Vivo</b> brushed, 4V bevel		<b>Oak</b> Pale White <b>Vivo</b> brushed, 4V bevel		<b>Oak</b> Honey <b>Vivo</b> brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed			_	brushed	
A-planks B-planks	10152472 10152468	82.40 82.40			<u>10152470</u> 10152462	85.40 85.40
Matching skirting	10119006	7.20			10119024	5.90
Live Pure 🛛 🖉			brushed	_		
A-planks B-planks			<u>10152466</u> 10152464	84.40 84.40		
Matching skirting			10119022 💿	7.20		

⊙ Information on our veneered skirtings: p.48.

A-planks and B-planks must be ordered together.

1 pack = 10 elements = 0.95 m<sup>2</sup> = 11 kg, 1 pallet = 49 packs = 46.55 m<sup>2</sup> = 539 kg. We can only deliver complete packages.

# **BOEN** Chevron

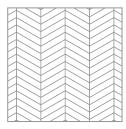
14 mm

- 3- layer flooring with a variety of patterns. Þ
- Floor heating systems: very suitable. ۲
- Performance classification (detailed info on page 56): 1-2. ۲
- Fire protection classification: Dfl-sl. Þ
- Tongue/ groove connection. ۲
- Angle 60 °. Þ

Dimension: 14 x 138 x 611 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm HDF Bottom layer: 1.7 mm

		1 Contraction				
Type of wood	Oak		Oak		<b>Oak</b> white	
Grading	Adagio		Animoso		Adagio	
Feature	brushed, 4V bevel		brushed, 4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed		brushed		brushed	
A-planks	10139205	139.50	10139207	111.00	10139208	140.50
B-planks	10139210	139.50	10139212	111.00	10139213	140.50
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10119004 💿	5.20
Unfinished	brushed					
A-planks	10142439	138.50				
B-planks	10142440	138.50				

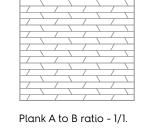
#### Available installation patterns: ۲

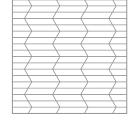


Plank A to B ratio - 1/1.

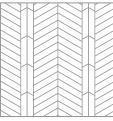


Plank A to B ratio - 1/1.





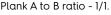
Plank A to B ratio - 1/1.



Plank A to B ratio - 1/1.

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Plank A to B ratio - 1/4.



Plank A to B ratio - 1/1.

• Information on our veneered skirtings: p.48. A-planks and B-planks must be ordered together.

1 pack = 10 elements = 0.84 m² = 10 kg, 1 pallet = 49 packs = 41.16 m² = 490 kg.

We can only deliver complete packages.

# Chalet and Chaletino

- These attractive planks convince by means of their outstanding length and width.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 56): 2-3.
- Fire protection classification: Dfl-s1.
- ▶ Tongue/ groove connection.

Dimension: Chalet Top layer: ca. 4.5 mm Width: 200/ 250/ 300/ 350/ 395 mm / Length: 2000 - 4000 mm Board thickness: 20 mm Dimension: Chaletino Top layer: ca. 3.5 mm Width: 300 mm / Length: 2750 mm Board thickness: 15 mm

		TT	Live Po	це	Live	Pure
Type of wood	Oak		Oak		Oak	
Grading	Nature		Traditional		Canyon	
Feature	transparent oiled, 4V bevel		pure oak in a rustic grade, 4\	/ bevel	brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧					brushed	
Chaletino Chalet	<u>10126729</u> #	245.80	<u>10126731</u> 10036553	170.10 217.60	10157338	137.80
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧			brushed			
Chaletino Chalet			<u>10126737</u> 10036542	172.10 219.60		
Matching skirting			10118998 💿	5.20		
Live Pure 🕖			brushed		brushed	
Chaletino			10157327	176.10	10157270	139.80
Matching skirting			10119003 💿	5.20	10119003 💿	5.20
Ground RAW						
Chalet			10036555	216.60		



		a.			0	1
Type of wood Grading Feature	Oak white Nature		Oak white Traditional		Oak Pearl Traditional	
	pale white pigmentation, 4V be Art no.	Price €/m²	pale white pigmentation, 4V t Art no.	Price €/m²	pearl white pigmented, 4V be Art no.	Price €/m²
Live Natural 💧						
Chaletino Chalet	<u>10126732</u> #	248.80	10126733 10036554	173.10 220.60	10036574	221.60
Matching skirting	10119004	5.20	10119004	5.20	10119005	5.90

	*	-	Live Pure		Live Pure	10
Type of wood	<b>Oak</b> Coral		Oak Pale White		Oak Grey Harmony	
Grading	Traditional		Canyon		Canyon	
Feature	gleaming white pigmented,	4V bevel	brushed, 4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural ዕ						
Chaletino	10126747	174.10				
Chalet	<u>10036571</u>	221.60				
Matching skirting	10119006 💿	7.20				
Live Pure 🛛 🖉						
Chaletino Chalet			10157228	140.80	10157268	143.80
Matching skirting			10119022 💿	7.20	10119028 💿	7.20

	Handcrafted	***	1.0		in the second	
Type of wood	Oak Vintage White !		Oak Sand		Oak Authentic	
Grading	Canyon		Traditional		Canyon	
Feature	handcrafted, deep brushed, 44	V bevel	sand colour pigmented, 4V b	evel	raw look, brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	deep brushed				brushed	
Chaletino	10126769	193.90	10126750	174.10	10138240	181.60
Chalet	<u>10114860</u>	249.20	<u>10036586</u>	221.60	<u>10146065</u>	219.30
Matching skirting	10119006 💿	7.20	10119008 💿	7.20	10139097 💿	5.90

All products in the Chalet collection are made to order. • Information on our veneered skirtings: p.48.

I Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. The top layer thickness can fall below 3.5 mm (Chaletino)/4.5 mm (Chalet) caused by the handcrafting. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m<sup>2</sup> = 14 kg, 1 pallet = 39 packs = 64.35 m<sup>2</sup> = 546 kg. We can only deliver complete packages. Subjacent knots. #Availability on request.

# Chalet and Chaletino



Type of wood Grading Feature	Oak Senses   Canyon deep brushed, hand-crafted, raw	v look, 4V bevel
	Art no.	Price €/m²
Live Natural 💧	deep brushed	
Chaletino Chalet	<u>10157267</u>	193.90
Matching skirting	10139097 💿	5.90



190.90

246.20



<b>Oak</b> Honey	Oak Honey					
Canyon						
brushed, warm brown pigmen	ted, 4V bevel					
Art no.	Price €/m²					
brushed						
<u>10114868</u>	219.30					
10119024 💿	5.90					

			Handcrafted				
Type of wood Grading Feature	Oak Antique Canyon with antique stain, 4V bev	Canyon		Oak Antique Brown <b>!</b> Canyon handcrafted, deep brushed, 4V bevel		Oak Grey Pepper Canyon brushed, grey pigmented, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²	
Live Natural 💧			deep brushed		brushed		
Chaletino Chalet	<u>10126736</u> <u>10036536</u>	172.60 210.30	<u>10126770</u> 10114861	194.90 250.20	<u>10114869</u>	219.30	
Matching skirting	10119011 💿	7.20	10120343 💿	5.90	10119026 💿	7.20	

Canyon

Art no. deep brushed <u>10126758</u>

10114857

10118998 💿

Type of wood	Oak Brown Jasper	
Grading	Canyon	
Feature	brushed, dark brown pigmented	d, 4V bevel
	Art no.	Price €/m²
Live Natural 💧	brushed	
Chaletino	10126768	181.60
Chalet	<u>10114867</u>	219.30
Matching skirting	10119027 📀	7.20

All products in the Chalet collection are made to order. • Information on our veneered skirtings: p.48.

I Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. The top layer thickness can fall below 3.5 mm (Chaletino)/4.5 mm (Chalet) caused by the handcrafting. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m<sup>2</sup> = 14 kg, 1 pallet = 39 packs = 64.35 m<sup>2</sup> = 546 kg. We can only deliver complete packages. Subjacent knots. #Availability on request.

### Handcrafted

209 mm

- Each board's distinctive features are enhanced by hand, to give the floor an authentic look.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection.

Dimension: 14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm

	¢		Ġ		Ē	
	Handcrafted		Handcrafted		Handcrafted	
Type of wood	Oak Vintage White		Oak Senses		<b>Oak</b> Epoca	
Grading	Espressivo		Espressivo		Espressivo	
Feature	handcrafted, deep brushed, 41	V bevel	raw look, handcrafted deep b	orushed, 4V bevel	handcrafted, deep brushed,	4V bevel
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	deep brushed		deep brushed		deep brushed	
Castle 209 mm	<u>10114591</u>	128.60	<u>10138298</u>	131.60	<u>10114590</u>	127.60
Matching skirting	10119006 💿	7.20	10139097 💿	5.90	10118998 💿	5.20



	Handcrafted	
Type of wood Grading Feature	<b>Oak</b> Antique Brown <b>Espressivo</b> handcrafted, deep brushed, 4V	bevel
	Art no.	Price €/m²
Live Natural 💧	deep brushed	
Chaletino	<u>10114592</u>	131.60
Matching skirting	10120343 📀	5.90



#### Available as Chalet/ Chaletino

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

Information on our veneered skirtings: p.48.

The top layer thickness can fall below 3.5 mm caused by the handcrafting. Subjacent knots.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m<sup>2</sup> = 21.5 kg, 1 pallet = 50 packs = 138 m<sup>2</sup>. We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

# Castle planks

209 mm

- Oak planks in an elegant and luxurious 209 width.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1–2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension: 14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm

	ØØØG		\$) (\$) (H)		(B) (D)	
	Live Pc	re	Live Pu	ıre	Live P	ure
Type of wood	Oak		Oak		Oak	
Grading	Andante		Animoso		Vivo	
Feature	2V bevel		2V bevel		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	10036331	135.80	10036347	115.10	10036302	101.70
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧						
	10036307	137.80	10036335	117.10	10036295	103.70
Matching skirting	10118998 📀	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	<u>10036235</u>	139.80	10036253	119.10	<u>10036221</u>	105.70
Matching skirting	10118998 📀	5.20	10118998	5.20	10118998 💿	5.20
Live Pure 🕖	brushed		brushed		brushed	
	10036247	141.80	10036262	121.10	10119092	107.70
Matching skirting	10119003	5.20	10119003	5.20	10119003	5.20

🕼 Available as 3-strip. 🛞 Available as plank 138. 🔊 Available as plank 181\* 🕞 Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

#### For Espressivo products:

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m<sup>2</sup> = 21.5 kg, 1 pallet = 50 packs = 138 m<sup>2</sup>. We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

	(B) (D)		ØØÐ		(B) (D)	
	1	AV MAR	Live P	ure		-
Type of wood	Oak		Oak white		Oak white	
Grading	Espressivo		Andante		Animoso	
Feature	brushed, 2V bevel		white pigmented, 2V bevel		white pigmented, 2V be	vel
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
			10036327	136.80	10036344	116.10
Matching skirting			10119004 💿	5.20	10119004 💿	5.20
Live Natural 💧						
			10036313	138.80	10036337	118.10
Matching skirting			10119004 💿	5.20	10119004 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	10109226	97.60	10036239	140.80	10036257	120.10
Matching skirting	10118998 💿	5.20	10119006 💿	7.20	10119006 💿	7.20
Live Pure 🥖			brushed			
			10036252	142.80		
Matching skirting			10119005	5.90		

	(B)		ØØØG		Ì	
		2.4			*	
Type of wood	Oak white		<b>Oak</b> Pearl		Oak White Nights	
Grading	Vivo		Animoso		Vivo	
Feature	white pigmented, 2V bevel		pearl white pigmented, 2V b	pevel	knots with black filler, c pigmented oiled, 2V be	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	10042201	102.70				
Matching skirting	10119004 💿	5.20				
Live Natural 💧					double brushed	
	10036298	104.70	10036439	121.10	10152554	108.70
Matching skirting	10119004 📀	5.20	10119005	5.90	10119022 📀	7.20
Live Natural 💧	brushed					
	<u>10036226</u>	106.70				
Matching skirting	10119006 💿	7.20				

### Castle planks

209 mm

	ØØG		® ® CH			
			Live Pure		Live Pure	
Type of wood	<b>Oak</b> Coral		Oak Pale White		Oak Warm Cotton	
Grading Feature	Animoso gleaming white pigmented,		Vivo	V boyal	Animoso brushed, 2V bevel	
T cumre	gleanling writte pigmentea,	, zv bevel	brushed, white pigmented, 2 Art no.	Price €/m <sup>2</sup>	Art no.	Price €/m²
Live Natural 💧	)				Art no.	
	10036428	121.10				
Matching skirting	10119006 💿	7.20				
Live Pure 🧭	)		brushed		brushed	
			101100/0	108.70	10109211	125.10
			10118949	106.70		
Matching skirting			10119022 •	7.20	10119031 •	5.20
Matching skirting	(B) (D)			_		
Matching skirting				_		
Type of wood	Oak Fresh White		10119022 Image: Contract of the second secon	_	10119031 • 10119031 • 10119031 • 10119031 • 10119031 • 10119031 • 10119031 • 10119031 • 10119031 •	5.20
Type of wood Grading	Animoso I		10119022 Image: Control of the second	_	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 D
Type of wood	Animoso   coloured stain, brushed, 2\		10119022 •	7.20	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20
Type of wood Grading Feature	Animoso ! coloured stain, brushed, 2 Art no.	/-bevel Price €/m²	10119022 Image: Control of the second	_	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 D
Type of wood Grading	Animoso ! coloured stain, brushed, 2 Art no.		10119022 •	7.20	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 y nted, 2V bevel
Type of wood Grading Feature	Animoso ! coloured stain, brushed, 2\ Art no. brushed	Price €/m²	10119022 •	7.20	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 y nted, 2V bevel
Type of wood Grading Feature Live Matt Plus	Animoso I coloured stain, brushed, 2V Art no. brushed 10152596 10152685 •	Price €/m²	10119022 •	7.20	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 y nted, 2V bevel
Type of wood Grading Feature Live Matt Plus	Animoso I coloured stain, brushed, 2V Art no. brushed 10152596 10152685 •	Price €/m²	10119022 • Control Control Co	7.20	10119031 • 10119031 • 10119010000000000000000000000000000000	5.20 y nted, 2V bevel

### 🕼 Available as 3-strip. 🛞 Available as plank 138. 🔊 Available as plank 181. 🕞 Available as Chalet/ Chaletino.

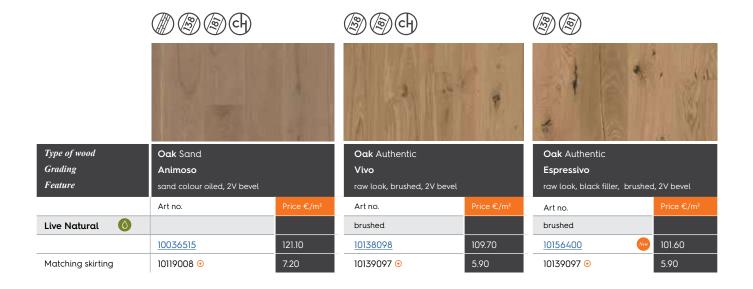
I Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. ⊙ Further information on our veneered skirtings: p.48. Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m<sup>2</sup> = 21.5 kg, 1 pallet = 50 packs = 138 m<sup>2</sup>. We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

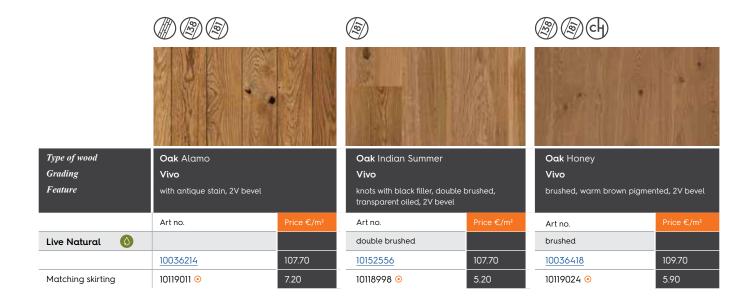
	I)		I) I)		I) I)	
						NOTION A
Type of wood Grading	Oak Semi Smoked white		Oak Soft Brown		Oak Soft Brown	
Feature	Animoso I brushed, white pigmented, 2V	hevel	Animoso ! coloured stain, brushed, 2V b	evel	Espressivo coloured stain, brushed, 2 <sup>1</sup>	v/ hevel
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt Plus 🛛 🛑			brushed		brushed	
			10152592	121.10	10156888	99.60
Matching skirting			10152683	5.90	10152683 💿	5.90
Live Natural 💧	brushed					
	10152559	157.30				
Matching skirting	10152682 💿	5.90				

	(B) (D)		(B) (D)		E) D	
		A N	Live Pure		Live Pure	
Type of wood Grading Feature	Oak Medium Grey Animoso   coloured stain, brushed, 2V be	evel	Oak India Grey Animoso ! brushed, 2V bevel		Oak Horizon Animoso I brushed, 2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt Plus 🛛 🛑	brushed					
	<u>10152594</u>	121.10				
Matching skirting	10152684	5.90				
Live Pure 🕖			brushed		brushed	
			<u>10125294</u>	125.10	10109209	125.10
Matching skirting			10125676 💿	7.20	10119030 💿	5.90

### Castle planks

209 mm





### 🕼 Available as 3-strip. 🛞 Available as plank 138. 🔊 Available as plank 181. 🕞 Available as Chalet/ Chaletino.

I Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. ⊙ Further information on our veneered skirtings: p.48. Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m<sup>2</sup> = 21.5 kg, 1 pallet = 50 packs = 138 m<sup>2</sup>. We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.







	Live Pu	re
Type of wood	Oak Semi Smoked	
Grading	Animoso I	
Feature	brushed, 2V bevel	
	Art no.	Price €/m²
Live Natural 💧	brushed	
	10144026	156.30
Matching skirting	10152681	5.90
Live Pure 🤌	brushed	
	10138242	158.30
Matching skirting	10139096 💿	5.90

(P)

Oak Graphite	
Vivo	
brushed, 2V bevel	
Art no.	Price €/m²
brushed	
10118029	109.70
10119023 💿	7.20

Live Pure	
Oak Elephant Grey	
Espressivo	
brushed, 2V bevel	
Art no.	Price €/m²
brushed	
<u>10125144</u>	99.60
10125678 💿	7.20

<i>® •</i> +	





		~ ~ ~ ~						
			Live Pure					
Type of wood Grading Feature	Oak Grey Pepper     Oak Brazilian Brown       Animoso !     Animoso !       brushed, grey pigmented, 2V bevel     brushed, 2V bevel			<b>Oak</b> Brown Jasper <b>Vivo</b> brushed, dark brown p	igmented, 2V bevel			
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²		
Live Natural 💧	brushed				brushed			
	10036526	123.10			10036532	109.70		
Matching skirting	10119026 💿	7.20			10119027 📀	7.20		
Live Pure 🕖			brushed					
			<u>10125138</u>	125.10				
Matching skirting			10119015 💿	5.90				

# 181 planks



### 181 mm

- An exclusive variation on a plank floor with a width of 181 mm that is particularly effective in larger rooms.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1–2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension: **13.2** x 181 x 2200 mm Top layer: ca. **2.7 mm** Middle layer: 8.8 mm Bottom layer: 1.7 mm

	ⅅℬℰႧ		B) B)		B) B)	
	Live Pur	re	Live P	ure	Live P	ure
Type of wood	Oak		Oak		Oak	
Grading	Andante		Animoso		Vivo	
Feature	2V bevel		2V bevel		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑	brushed		brushed		brushed	
	<u>10157186</u>	117.60	<u>10157185</u>	99.90	<u>10157184</u>	87.50
Matching skirting	10118998 📀	5.20	10118998 💿	5.20	10118998 📀	5.20
Live Natural 💧						
	<u>10156687</u>	117.60	10156762	99.90	10156640	87.50
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	10156755	119.60	10156759	101.90	10156636	89.50
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Pure 💋	brushed		brushed		brushed	
	10156716	121.60	10156719	103.90	10156634	91.50
Matching skirting	10119003	5.20	10119003 📀	5.20	10119003	5.20

🕼 Available as 3-strip. 🛞 Available as plank 138. 🛞 Available as Castle plank. 🕞 Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

#### For Espressivo products:

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

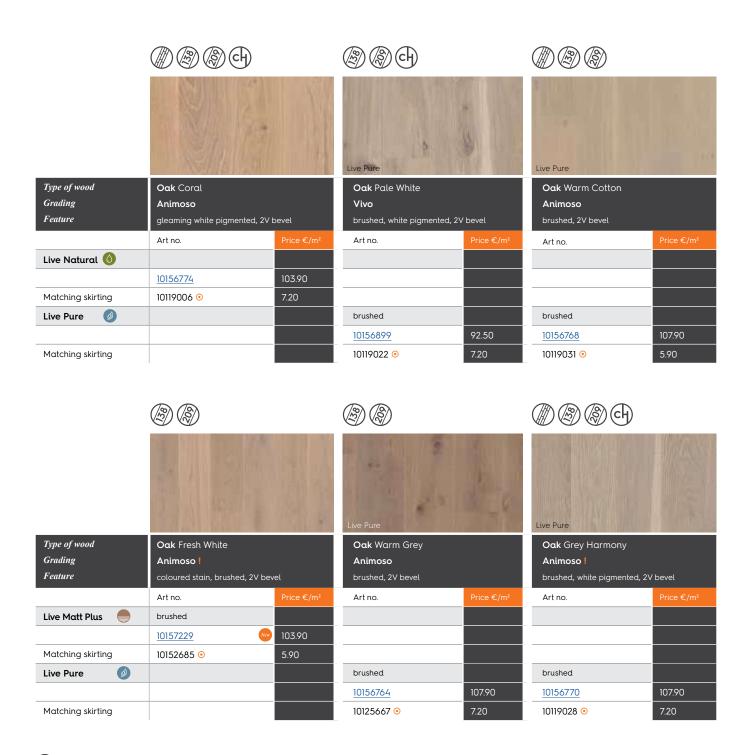
Plank 181 mm: 1 pack = 8 elements = 3,19 m<sup>2</sup> = 23 kg, 1 palett = 40 packs = 127,6 m<sup>2</sup>. We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.

	A) (B)		\$\$\$ \$\$\$ \$\$		(I) (I)	
	••••		Liv	ve Pure		***
Type of wood	Oak		Oak white		Oak white	
Grading	Espressivo		Andante		Animoso	
Feature	brushed, 2V bevel		white pigmented, 2V beve	əl	white pigmented, 2V I	bevel
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
			10156852	118.60	<u>10156857</u>	100.90
Matching skirting			10119004 📀	5.20	10119004 💿	5.20
Live Natural ዕ						
			10156812	118.60	10157415	100.90
Matching skirting			10119004 📀	5.20	10119004 📀	5.20
Live Natural 💧	brushed		brushed		brushed	
	10156612	79.80	10156760	120.60	10156810	102.90
Matching skirting	10118998	5.20	10119006 📀	7.20	10119006 📀	7.20
Live Pure 💋			brushed			
			10156721	122.60		
Matching skirting			10119005 💿	5.90		

	B B					
		5. * \$				
Type of wood	Oak white		<b>Oak</b> Pearl		Oak White Nights	
Grading	Vivo		Animoso		Vivo	
Feature	white pigmented, 2V bevel		pearl white pigmented, 2V be	evel	knots with black filler, doub pigmented oiled, brushed, 2	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 🙆	brushed				double brushed	
	<u>10156646</u>	90.50	10156777	103.90	<u>10156653</u>	94.50
Matching skirting	10119006	7.20	10119005 📀	5.90	10119022 💿	7.20

# 181 planks

181 mm



#### 🕼 Available as 3-strip. 🛞 Available as plank 138. 🛞 Available as Castle plank. 🕞 Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

#### For Espressivo products:

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

Plank 181 mm: 1 pack = 8 elements = 3,19 m<sup>2</sup> = 23 kg, 1 palett = 40 packs = 127,6 m<sup>2</sup>. We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.

	(2)	(B) (B)	(B) (B)
Type of wood Grading Feature Live Matt Plus Matching skirting	Oak Soft Brown         Animoso !         coloured stain, brushed, 2V-bevel         Art no.       Price €/m²         brushed       10157474         10152683 ⊙       5.90	Oak Soft Brown         Espressivo         coloured stain, brushed, 2V-bevel         Art no.       Price €/m²         brushed       101527188         10152683 ⊙       5.90	Oak Medium Grey         Animoso !         coloured stain, brushed, 2V-bevel         Art no.       Price €/m²         brushed       10157339         10152684 •       5,90
	(Z) (Z)	(B) (B)	(M) (B) (B) (H)
Type of wood Grading Feature Live Natural () Matching skirting Live Pure () Matching skirting	Live Pure         Oak India Grey         Animoso I         brushed, 2V bevel         Art no.         Price €/m²         Image: Second Se	Live Pure Oak Horizon Animoso ! brushed, 2V bevel Art no. Price €/m² 	Oak Sand         Animoso         sand colour oiled, 2V bevel         Art no.         Price €/m²         10156775         103.90         1019008 ⊙         7.20
	(B) (B) (H)	(B) (B)	I) (B) (B)
		te the second	
Type of wood Grading Feature	Oak Authentic Vivo raw look, brushed, 2V bevel	<b>Oak</b> Authentic <b>Espressivo</b> raw look, black filler, brushed, 2V bevel	Oak Alamo Vivo with antique stain, 2V bevel
Live Natural	Art no.     Price €/m²       brushed	Art no.   Price €/m²     brushed	Art no. Price €/m²
Matching skirting	10156623         95.50           10139097 ⊙         5.90	10157183         Image: Weight of the second s	10156748     91.50       10119011 ⊙     7.20

# 181 planks

181 mm

			\$ \$ G		I IIII	
Type of wood	Oak Indian Summer		<b>Oak</b> Honey		Oak Graphite	
Grading Feature	-		Vivo		Vivo	
remure	knots with black filler, double b ansparent oiled, 2V bevel	rushed,	brushed, warm brown pigme	nted, 2V bevel	brushed, dark with light-yello 2V bevel	ow shimmer,
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	double brushed		brushed		brushed	
	<u>10156652</u>	93.50	10156625	95.50	<u>10156901</u>	95.50
Matching skirting	10118998 💿	5.20	10119024	5.90	10119023 💿	7.20
	\$ \$ \$ \$ \$ \$ \$ \$		Ø & Ø			
			Live Pure		Live Pure	
Type of wood	<b>Oak</b> Grey Pepper		Oak Elephant Grey		<b>Oak</b> Brazilian Brown	
Grading			Espressivo		Animoso I	
Feature	brushed, grey pigmented, 2V	bevel	brushed, 2V bevel		brushed, 2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed					
	<u>10156749</u>	105.90				
Matching skirting	10119026 💿	7.20				
Live Pure 🕖			brushed		brushed	
			<u>10157249</u>	83.80	<u>10156751</u>	107.90
Matching skirting			10125678 💿	7.20	10119015 📀	5.90

M Available as 3-strip. () Available as plank 138. () Available as Castle plank. () Available as Chalet/ Chaletino.

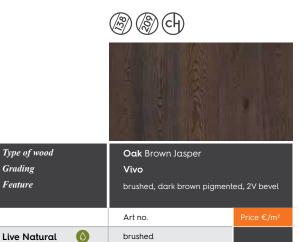
#### For Espressivo products:

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

Plank 181 mm: 1 pack = 8 elements = 3,19 m<sup>2</sup> = 23 kg, 1 palett = 40 packs = 127,6 m<sup>2</sup>. We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.



10156624

10119027 📀

Grading

Feature

Matching skirting





138 mm

- Our classic plank boards of optimum width and length ratios for an attractive look of the room.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Cfl-sl and Dfl-sl depending on surface treatment.
- 5G Click connection.

Dimension: 14 x 138 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm

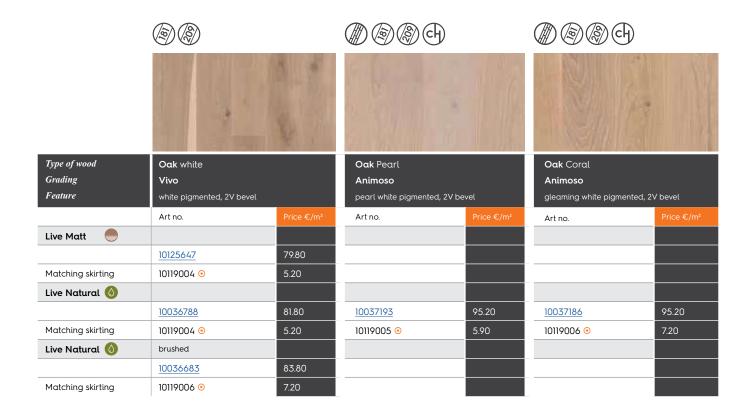
	✐֎֎Ⴇ		(D) (D)		(E) (E)	
	Live Pt	ıre	Live Po	ĩte	Live P	ure
Type of wood	Oak		Oak		Oak	
Grading	Andante		Animoso		Vivo	
Feature	2V bevel		2V bevel		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	10036843	106.20	10036870	89.20	10036798	78.80
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧						
	<u>10036804</u>	108.20	10036850	91.20	10036783	80.80
Matching skirting	10118998 📀	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	10036693	110.20	10036716	93.20	10036677	82.80
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Pure 🛛 🖉	brushed		brushed		brushed	
	10036706	112.20	10036727	95.20	10119061	84.80
Matching skirting	10119003 💿	5.20	10119003 💿	5.20	10119003 💿	5.20

M Available as 3-strip. () Available as plank 181°. () Available as Castle plank. () Available as Chalet/ Chaletino.

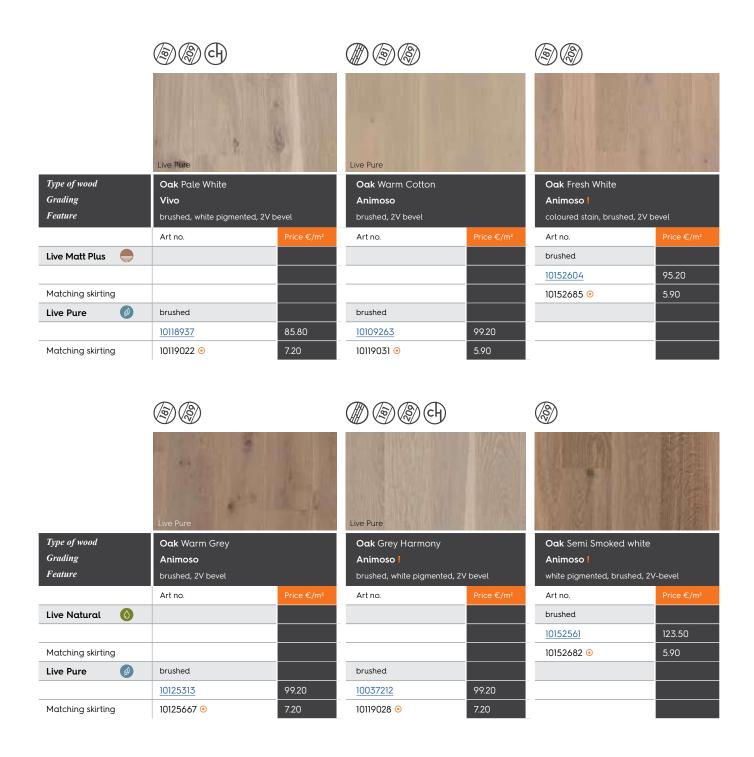
• Further information on our veneered skirtings: p.48.

Plank 138 mm: 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

	I) (I)		# @ @ G		E)	
	••••		Live	Pure		
Type of wood	Oak		Oak white		Oak white	
Grading	Espressivo		Andante		Animoso	
Feature	brushed, 2V bevel		white pigmented, 2V bevel		white pigmented, 2V b	bevel
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
			10036834	107.20	10036865	90.20
Matching skirting			10119004 💿	5.20	10119004 💿	5.20
Live Natural 💧						
			10036812	109.20	10036854	92.20
Matching skirting			10119004 💿	5.20	10119004 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	10109273	77.30	10036698	111.20	10036720	94.20
Matching skirting	10118998 💿	5.20	10119006 💿	7.20	10119006 💿	7.20
Live Pure 🥖			brushed			
			10036715	113.20		
Matching skirting			10119005 💿	5.90		



138 mm



🕼 Available as 3-strip. 🔊 Available as plank 181\*. 🛞 Available as Castle plank. 🕞 Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

Plank 138 mm: 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

	Ì		I IIIII I IIIII I IIIII I IIIII I IIII I			
				ţ		
Type of wood	Oak Soft Brown		Oak Soft Brown		Oak Medium Grey	
Type of wood Grading	Oak Soft Brown Animoso !		Oak Soft Brown Espressivo		Oak Medium Grey Animoso !	
		evel		bevel		ed, 2V-bevel
Grading	Animoso !	evel Price €/m²	Espressivo	bevel Price €/m²	Animoso I	ed, 2V-bevel Price €/m²
Grading	Animoso ! coloured stain, brushed, 2V-b		Espressivo coloured stain, brushed, 2V-		Animoso I coloured stain, brushe	
Grading Feature	Animoso I coloured stain, brushed, 2V-b Art no.		Espressivo coloured stain, brushed, 2V- Art no.		Animoso I coloured stain, brushe Art no.	

	I B		I A A A A A A A A A A A A A A A A A A A		P	
	Live Pure		Live Pure		Vini	-
Type of wood	<b>Oak</b> India Grey		Oak Horizon		Oak Sand	
Grading Feature	Animoso ! brushed, 2V bevel		Animoso ! brushed, 2V bevel		Animoso sand colour oiled, 2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural			Artho.		Art no.	
					10037245	95.20
Matching skirting					10119008 💿	7.20
Live Pure 🕖	brushed		brushed			
	<u>10125291</u>	99.20	<u>10109261</u>	99.20		
Matching skirting	10125676 💿	7.20	10119030 📀	5.90		

138 mm

	(D) (D) (H)		I) I)		ÐÐÐ	
		-	*	·		
Type of wood	Oak Authentic		Oak Authentic		Oak Alamo	
Grading Feature	<b>Vivo</b> raw look, brushed, 2V bevel		Espressivo raw look, black filler, brushed	d, 2V bevel	Vivo with antique stain, 2V beve	1
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed		brushed			
	10138083	86.80	10157108	81.30	10036667	84.80
Matching skirting	10139097 💿	5.90	10139097 💿	5.90	10119011 💿	7.20
					Live	Pure
Type of wood	<b>Oαk</b> Honey		<b>Oak</b> Arizona		Oak Semi Smoked	
Grading Feature	Vivo		Concerto		Animoso I	
reaure	brushed, warm brown pigmente		coloured stain		brushed, 2V bevel	Duine 6 los
Live Matt	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
			10041988	110.20		
Matching skirting			10119009 ⓒ	5.90		
Live Natural	brushed				brushed	
	<u>10037171</u>	86.80			<u>10144024</u>	122.50
Matching skirting	10119024 💿	5.90			10152681	5.90
Live Pure 🥖					brushed	
					<u>10138176</u>	124.50
Matching skirting					10139096	5.90

### Available as 3-strip. () Available as plank 181\*. () Available as Castle plank. () Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

Plank 138 mm: 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

			I I I I I I I I I I I I I I I I I I I		ØØØ	
					Live Pure	
Type of wood Grading	Oak Toscana		Oak Graphite		Oak Elephant Grey	
Feature	Concerto		Vivo		Espressivo	
reature	coloured stain		brushed, dark with light-yell 2V bevel	low shimmer,	brushed, 2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	<u>10037018</u>	110.20				
Matching skirting	10119010 📀	5.90				
Live Natural 💧			brushed			
			10118025	86.80		
Matching skirting			10119023 💿	7.20		
Live Pure 🥖					brushed	
					10125142	85.30

**BBC** Type of wood Οa Art

Grading Feature

Live Natural

Matching skirting

Matching skirting

Live Pure

٥

ø



		Live Pure		Live Pure		
Oak Grey Pepper		Oak Smoked		Oak Brazilian Brown		
				Animoso I		
brushed, grey pigmented, 2V	bevel	brushed, 2V bevel		brushed, 2V bevel		
Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²	
brushed						
10037251	97.20					
10119026 💿	7.20					
				brushed		
		10042005	142.50	10125136	99.20	
		10119021 💿	5.90	10119015 💿	5.90	

138 mm

	(\$)(\$)(H)					
Type of wood	Oak Brown Jasper		Oak Oregon		Oak Smoked	
Grading	Vivo		Concerto		Andante	
Feature	brushed, dark brown pigmente	ed, 2V bevel	coloured stain		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
Live Matt 🧶			<u>10041987</u>	110.20	<u>10036967</u>	136.50
Live Matt			<u>10041987</u> 10119012 ⊙	110.20 5.90	10036967 10119004	136.50 5.20
Matching skirting						
Matching skirting					10119004	5.20
Matching skirting Live Natural	brushed				10119004 • 10036959	5.20
Matching skirting Live Natural	Image: state	86.80			10119004 • 10036959 10119015 •	5.20

Type of wood	Oak Smoked	
Grading	Marcato	
Feature	2V bevel	
	Art no.	Price €/m²
Live Matt 🛛 🛑		
	10036976	119.70
Matching skirting	10119015 💿	5.90
Live Natural 🛛 🔕		
	<u>10036973</u>	121.70
Matching skirting	10119015 💿	5.90
Live Natural 🛛 🔕	brushed	
	10036774	123.70
Matching skirting	10119015 💿	5.90



### 🕼 Available as 3-strip. 🔊 Available as plank 181\*. 🛞 Available as Castle plank. 🕞 Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.48.

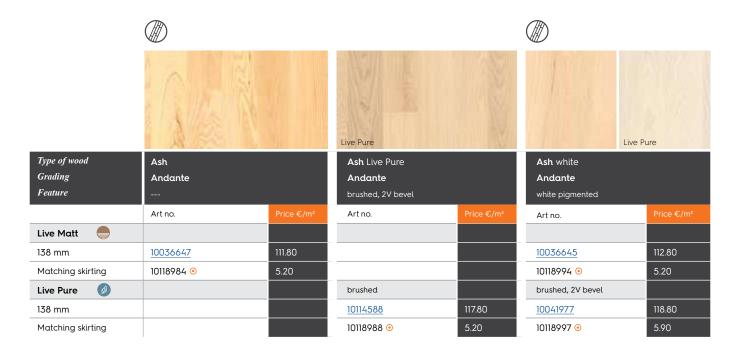
Plank 138 mm: 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

# Planks. Other species

### 138 mm

- BOEN planks have classic, timeless and noble effect.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- 5G Click connection.

Dimension: 14 x 138 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm



		- Friday				
Type of wood Grading Feature	Maple Canadian Andante 	Andante				
	Art no.	Price €/m²	Art no.	Price €/m²		
Live Matt 🛛 🛑						
138 mm	<u>10037077</u>	135.70	10037067	137.20		
Matching skirting	10109923 🔶	28.10	10109904 🔶	28.10		
Live Natural 💧						
138 mm			10037063	139.20		
Matching skirting			10109905 🔶	28.10		

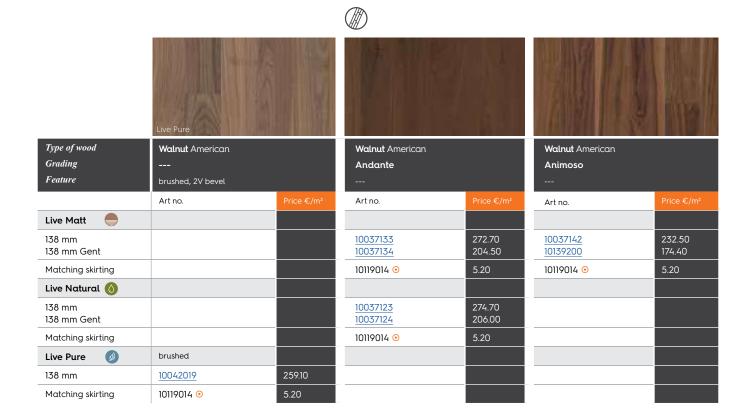
#### Available as 3-strip.

♦ Further information on our skirtings made from parquet: p.49. O Information on our veneered skirtings: p.48.

Plank 138 mm: 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

### Planks. Other species

138 mm





#### 34

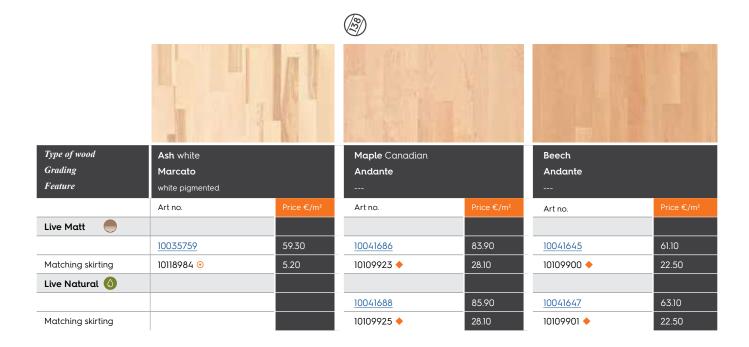
# Longstrip

215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1–2.
- Fire protection classification: Cfl-sl and Dfl-sl depending on wood species and surface treatment.
- 5G Click connection.

Dimension: 14 x 215 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm

	(P)						
			He			Live Pure	
Type of wood	Ash		Ash		Ash white		
Grading Feature	Andante 		Marcato 		Andante white pigmented		
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²	
Live Matt 🛛 🛑							
	10041629	71.50	10041615	58.30	10041628	72.50	
Matching skirting	10118984 💿	5.20	10118984 💿	5.20	10118994 💿	5.20	
Live Natural 💧							
	10041631	73.50					
Matching skirting	10118984 💿	5.20					
Live Pure 🥖					brushed		
					10114840	78.50	
Matching skirting					10118997 💿	5.90	



# Longstrip

215 mm

Matching skirting

		Live Po	ure	Live	Pure
Oak		Oak		Oak	
Adagio		Andante		Finale	
Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
<u>10041698</u>	86.60	<u>10041715</u>	69.90	<u>10041802</u> <u>10119141</u>	61.40 63.40
10118998 📀	5.20	10118998 💿	5.20	10118998 💿	5.20
		<u>10041728</u>	71.90	<u>10041808</u> <u>10119154</u>	63.40 65.40
		10118998 📀	5.20	10118998 💿	5.20
		10114707	75.90	10114702	73.90
	Adagio  Art no. <u>10041698</u>	Adagio  Art no. Price €/m² 	Oak       Oak         Adagio           Andante             Art no.       Price €/m²         10041598       86.60         10041715          10118998 ⊙       5.20         10118998 ⊙       10041728         100118998 ⊙       10118998 ⊙         10118998 ⊙       10118998 ⊙	Oak       Oak       Itere         Adagio           Art no.       Price €/m²       Art no.       Price €/m²         IO041698       86.60       10041715       69.90         10118998 •       5.20       10118998 •       5.20         IO118998 •       5.20       10118998 •       5.20         IO118998 •       5.20       10118998 •       5.20         IO118998 •       5.20       10118998 •       5.20	

 $(\mathbb{R})$   $(\mathbb{R})$   $(\mathbb{R})$ 



10119003 💿

5.20

10119003 📀

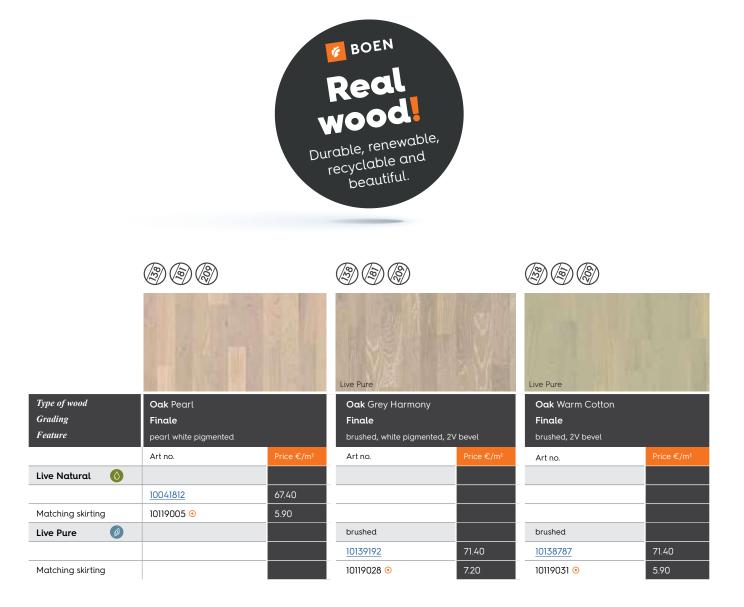
5.20

						Live Pure
Type of wood	Oak		Oak white		Oak white	
Grading	Vivace		Andante		Concerto	
Feature			white pigmented		white pigmented	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	<u>10041866</u>	57.40	10041714	70.90	10041761	67.00
Matching skirting	10118998 💿	5.20	10119004 📀	5.20	10119005 📀	5.90
Live Natural 💧						
	<u>10115849</u>	59.40	10041731	72.90		
Matching skirting	10118998 💿	5.20	10119004 💿	5.20		
Live Pure 🛛 🖉						
brushed					10117155	73.00
Matching skirting					10119005 💿	5.90

36

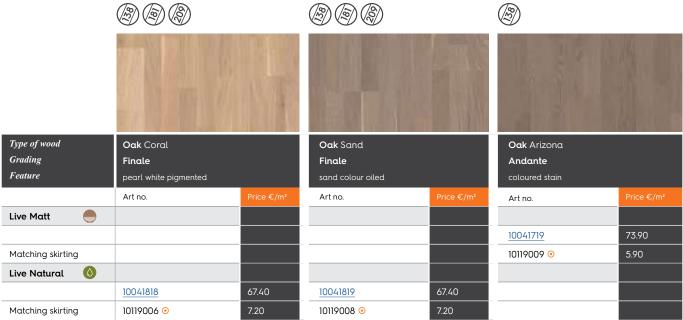
### 🛞 Available as plank 138. 🛞 Available as plank 181°. 🛞 Available as Castle plank. 🕞 Available as Chalet/ Chaletino.

Further information on our skirtings made from parquet: p.49.
 Information on our veneered skirtings: p.48.
 pack = 6 boards = 2.84 m<sup>2</sup> = 22.5 kg, 1 pallet = 50 packs = 142 m<sup>2</sup>. We can only deliver complete packages.
 \*Note: Plank 181 mm has a total thickness of 13.2 mm.



B D B

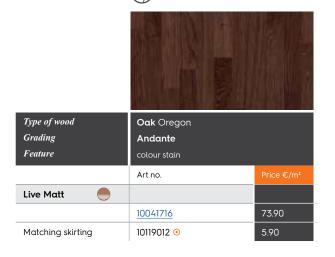




# Longstrip

215 mm	B		(B)		(B) (B) (B)	
		A LAND				
Type of wood Grading Feature	Cherry American Andante 		<b>Oak</b> Toscana Andante coloured stain		<b>Oak</b> Alamo Finale with antique stain	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🕚						
	10041662	105.10	10041721	73.90		
Matching skirting	10109904 🔶	28.10	10119010 💿	5.90		
Live Natural 🛛 🙆						
	<u>10041665</u>	107.10			10041807	67.40
Matching skirting	10109905 🔶	28.10			10119011 💿	7.20
	<b>B B</b>		(B) (B) (B)		Ì	
	Elve Pure		E Live Pure	Multi-		
Type of wood				100	Walnut American	
Grading	Live Pure Oak Elephant Grey Finale		Live Pure Oak Brazilian Brown Finale	1000		
	Live Pure Oak Elephant Grey Finale brushed, 2V bevel		Live Pure Oak Brazilian Brown Finale brushed, 2V bevel		Walnut American Andante	
Grading Feature	Live Pure Oak Elephant Grey Finale	Price €/m²	Live Pure Oak Brazilian Brown Finale	Price €/m²	Walnut American	Price €/m²
Grading	Live Pure Oak Elephant Grey Finale brushed, 2V bevel	Price €/m²	Live Pure Oak Brazilian Brown Finale brushed, 2V bevel	Price €/m²	Walnut American Andante  Art no.	
Grading Feature Live Matt	Live Pure Oak Elephant Grey Finale brushed, 2V bevel	Price €/m²	Live Pure Oak Brazilian Brown Finale brushed, 2V bevel	Price €/m²	Walnut American Andante  Art no.	133.40
Grading Feature	Live Pure Oak Elephant Grey Finale brushed, 2V bevel Art no.	Price €/m <sup>2</sup>	Live Pure Oak Brazilian Brown Finale brushed, 2V bevel Art no.	Price €/m²	Walnut American Andante  Art no.	
Grading Feature Live Matt	Live Pure          Oak Elephant Grey         Finale         brushed, 2V bevel         Art no.         brushed		Live Pure Oak Brazilian Brown Finale brushed, 2V bevel Art no. brushed		Walnut American Andante  Art no.	133.40
Grading Feature	Live Pure Oak Elephant Grey Finale brushed, 2V bevel Art no.	Price €/m²	Live Pure Oak Brazilian Brown Finale brushed, 2V bevel Art no.	Price €/m² 	Walnut American Andante  Art no.	133.40

(P)



# Longstrip 13.2 mm



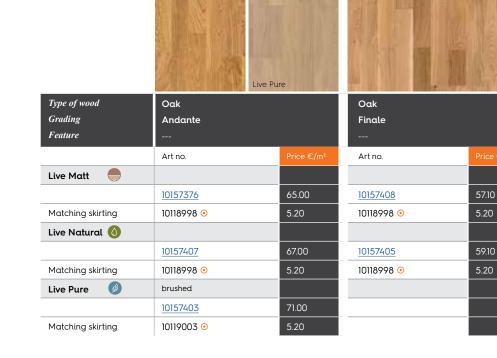
### 215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.

B D B

5G Click connection.

Dimension: **13.2** x 215 x 2200 mm Top layer: ca. **2.7 mm** Middle layer: 8.8 mm Bottom layer: 1.7 mm





Oak	
Vivace	
Art no.	Price €/m²
10157409	53.40
10118998 💿	5.20
<u>10157404</u>	55.40
10118998 💿	5.20



🛞 Available as plank 138. 🔊 Available as plank 181\*. 🔊 Available as Castle plank.

• Information on our veneered skirtings: p.48.

1 pack = 6 boards = 2.84 m<sup>2</sup> = 21 kg, 1 pallet = 50 packs = 142 m<sup>2</sup>. We can only deliver complete packages. \*Note: Plank 181 mm has a total thickness of 13.2 mm.

# Prestige

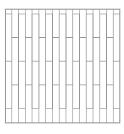
## 10 mm

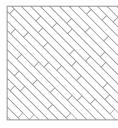
- The expressive parquet flooring of varied looks.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 56): 1-2.
- Fire protection classification: Cfl-s1.
- Tongue/ groove connection.

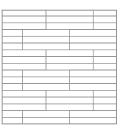
Dimension: 10 x 70 x 470 mm Top layer: ca. 3.5 mm Bottom layer: 6.5 mm spruce

#### Available installation patterns









Herringbone

Longstrip

Longstrip brickbond

Diagonal

B-strip, brickbond

Type of wood	Ash		Maple Canadian		Beech	
Grading	Nature		Nature		Nature	
Feature						
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	10143441	73.20	10143446	85.90	10143443	62.30
Matching skirting	10118984 💿	5.20	10109923 🔶	28.10	10109900 🔶	22.50
Live Natural 💧 💧						
	<u>10143440</u>	75.20	10143444	87.90	10143442	64.30
Matching skirting	10118984 💿	5.20	10109925 🔶	28.10	10109901 🔶	22.50

◆ Further information on our skirtings made from parquet: p.49. ⊙ Information on our veneered skirtings: p.48.

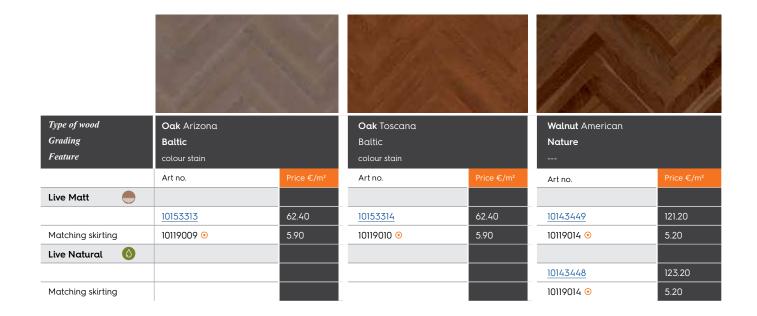
**Contents of a pack:** 10 x 70 x 470 mm = 40 pieces right-hand strips and 40 pieces left-hand-strips. Each carton can contain two half divided strips. 1 pack = 2.63 m<sup>2</sup> = 15 kg. 1 pallet = 36 packs = 94.68 m<sup>2</sup>.



Type of wood	Oak		Oak		Oak	
Grading	Select		Nature		Basic	
Feature						
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt 🛛 🛑						
	10143425	89.50	10143424	72.70	10143418	63.10
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧 💧						
	10143429	91.50	10143427	74.70	10143428	65.10
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20

			V			Ì
Type of wood	Oak white		Oak white		Cherry American	
Grading	Nature		Baltic		Nature	
Feature	white pigmented		white pigmented			
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt						
	10143417	73.70	10143416	59.40	10143447	113.90
Matching skirting	10119004 💿	5.20	10119004 💿	5.20	10109904 🔶	28.10
Live Natural 💧						
	<u>10143430</u>	75.70	10143450	61.40	10143445	115.90
Matching skirting	10119004 📀	5.20	10119004 💿	5.20	10109905 🔶	28.10

# Prestige



Type of wood	Oak Smoked	
Grading	Nature	
Feature	smoked	
	Art no.	Price €/m²
Live Matt 🛛 🛑		
	<u>10143434</u>	89.40
Matching skirting	10119015	5.90
Live Natural 💧		
	10143435	91.40
Matching skirting	10119015 💿	5.90



◆ Further information on our skirtings made from parquet: p.46. ⊙ Information on our veneered skirtings: p.48.

**Contents of a pack:** 10 x 70 x 470 mm = 40 pieces right-hand strips and 40 pieces left-hand-strips. Each carton can contain two half divided strips. 1 pack = 2.63 m<sup>2</sup> = 15 kg. 1 pallet = 36 packs = 94.68 m<sup>2</sup>.

# Traffic

# 12,5 mm

Grading

Feature

Live Matt

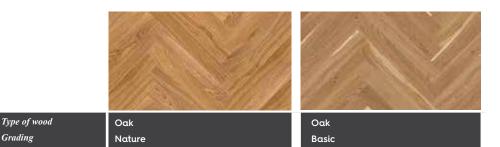
- The particularly wear-resistant 1-strip parquet flooring, ۲ with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable. Þ
- Performance classification (detailed info on page 56): 3. ۲
- Fire protection classification: Cfl-sl. •

Art no.

Tongue/ groove connection. ۲

Dimension: 12.5 x 70 x 470 mm Top layer: ca. 5.5 mm Bottom layer: 7.0 mm spruce

Oak Nature, Traffic



Art no.

	<u>10125680</u>	80.40	<u>10125681</u>	69.50	
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	
Live Natural 🛛 💧					
	10125683	82.40	10125684	71.50	
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	
Contraction (Sec.)	SUBSIDIAL 1	Store and a start	allow and	Section 20	
		11/10/2			
		87-5-0AN			1. 1.1143
			12 10 11		
		States Anter			1. A. C.
1					
			A CONTRACTOR		CONTROLL
			C. C. C. HILLS		Letter rolling

• Information on our veneered skirtings: p.48. Contents of a pack: 12,5 x 70 x 470 mm = 34 pieces right-hand-strips and 34 pieces left -hand-strips. Each carton can contain two half divided strips. One carton = 2.24 m² = 16.5 kg. 1 pallet = 36 packs = 80.64 m². We can only deliver complete packages.





What`s

YOUR VENUE. YOUR FLOOR.

Studio & Gym

Hotel & Health

your venue?

A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.

Actiflex Stadium	<b>T79</b> Sport lacquer	
Type of wood	Art no.	<b>€/m</b> ² net price
Ash Sport	10041896	96.00
Maple Canadian Sport	10041899	110.40
Beech Sport	10041898	88.60
Oak Sport	10041900	95.60



Boflex	Туре	<b>T79</b> Sport lacquer 😂		Squash lacquer 👙	
Type of wood		Art no.	€/m² net price	Article no.	€/m² net price
Ash Sport	Stadium Olympia	10036174 10109199	112.80 137.10	10036172	121.00
Maple Canadian Sport	Stadium Olympia	10036200 10036197	130.10 162.40		
Beech Sport	Stadium Olympia	10036179 10036176	104.00 127.30	10036177	112.60
Oak Sport	Stadium Olympia	10036184 10036180	112.50 139.00	10036181	121.10

# Boflex

Actiflex

area - 600 m<sup>2</sup>

system.

►

►

- The premium area-elastic floor system for high level performance. With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable.
- Floating installation on even sub-floor, e.g. screed.
- Top layer BOEN parquet flooring with double tongue and groove profile and bottom elastic strips.

When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.

Can be installed on a flat, firm and self-supporting

Quick and easy installation with the 5G Click locking

Dimension: 21 x 215 x 2200 mm

Top layer: ca. 3.5 mm

subfloor or an existing floor. Maximum size of an

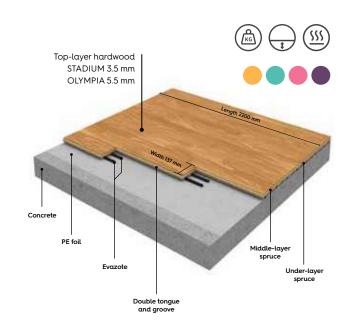
Actiflex Stadium Construction height: 29.0 mm

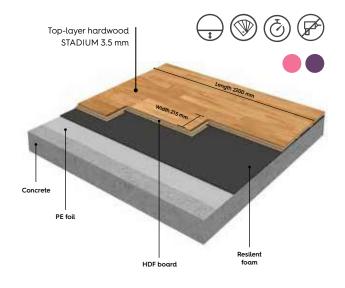
Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.

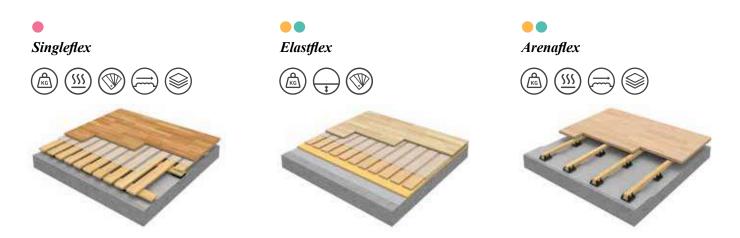
Boflex Stadium Constructing
 Dimension

Construction height: 28.0 mm Dimension: 28 x 137 x 2200 mm Top layer: ca. 3.5 mm Construction height: 30.0 mm

 Boflex Olympia Construction height: 30.0 mm Dimension: 30 x 137 x 2200 mm Top layer: ca. 5.5 mm







All Boen Sport Olympia sports floor systems have been tested and awarded the FIBA Approved Equipment Level 1 certificate

The symbols for Boen Sport floors are explained.















Weight Load

Low Floor Elevation

Additional Colour Choice

Quick and Easy

No Tool Required

Uneven Sub-Floor

Variable Heights

#### 45

# **BOEN** Accessories

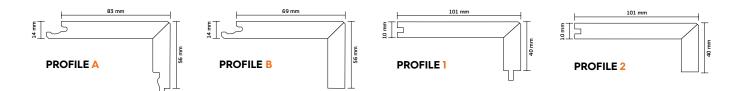
Stair nosings made of BOEN parquet floorings

- Made of BOEN parquet floorings.
- Manufactured from all BOEN types of wood and all surfaces of our current range of products.





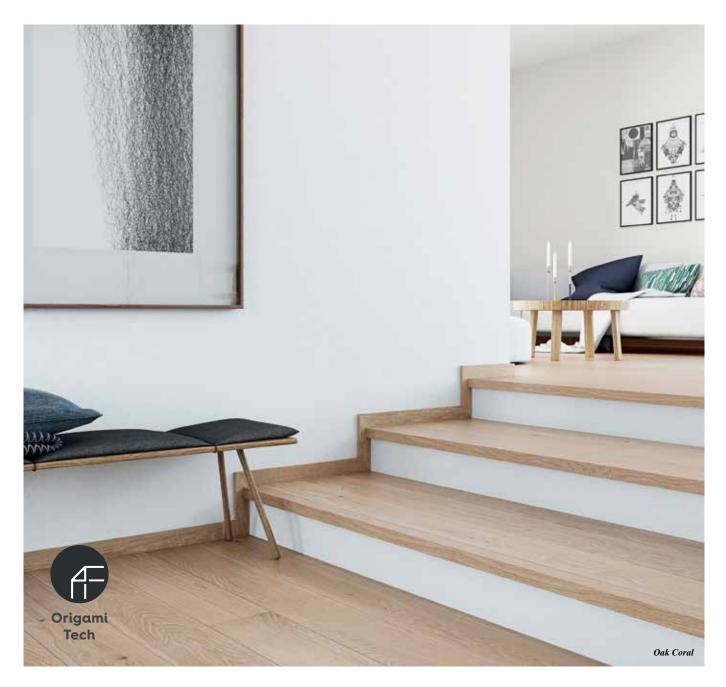
Profile/ Product	Surface	Length	Article nr.	Price €/ meter				
•				net price				
PROFILE A Stair nosing for BOEN 13.2 / 14 mm 3-layer parquet, 56 x 83mm. Click profile at bottom edge.								
Oak	Live Matt	2200 mm	10117866	64.80				
Oak white	Live Matt, white	2200 mm	10117924	64.80				
Oak	Live Natural	2200 mm	10117923	64.80				
<b>Oak</b> , beveled	Live Matt	2200 mm	10117926	64.80				
Oak, beveled and brushed	Live Natural	2200 mm	10117928	64.80				
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117930	64.80				
Oak, beveled and brushed	Live Pure	2200 mm	10120432	64.80				
<b>PROFILE B</b> Stair nosing for BOEN 13.2 / 14 m	m 3-layer parquet, 56 x 69mm. Ver	neer at bottom ed	ge.					
Oak	Live Matt	2200 mm	10117931	77.10				
Oak white	Live Matt, white	2200 mm	10117933	77.10				
Oak	Live Natural	2200 mm	10117932	77.10				
<b>Oak,</b> beveled	Live Matt	2200 mm	10117934	77.10				
Oak, beveled and brushed	Live Natural	2200 mm	10117935	77.10				
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117936	77.10				
Oak, beveled and brushed	Live Pure	2200 mm	10120437	77.10				
<b>PROFILE 1</b> Stair nosing for BOEN Prestige, 4	0 x101mm. T/G profile at bottom ed	ge.						
Oak	Live Matt	1150 mm	10117938	51.80				
Oak	Live Natural	1150 mm	10117939	51.80				
<b>PROFILE 2</b> Stair nosing for BOEN Prestige, 4	0 x 101mm. Veneer at bottom edge							
Oak	Live Matt	1150 mm	10117941	64.80				
Oak	Live Natural	1150 mm	10117942	64.80				



There are two elements in one box. We can only deliver complete boxes. Produced on order.

Options	Info	Price €/ meter net price
Stair Nosings from all other Boen colours / surfaces°	Profile A and Profile B	91.40
Stair Nosings made of 3-Strip	Profile A and Profile B	91.40
Stair Nosings with other Tread/ Riser dimensions	on request	91.40
Stair Nosings with T/G profile	Profile A and Profile B	91.40
Stair Nosings made of Castle Planks	Tread: 154 mm (Profile A); tread up to 140 mm (Profile B)	91.40
Stair Nosings made of Traffic	40 x 101 mm; 1150 mm length	91.40
Stair Nosings made of Maxi	40 x 61/96 mm; 1000 mm length	91.40
Stair Nosings made of Chalet / Chaletino	62 x 85 mm; 1370 mm length	91.40
Stair Nosings with tread Inlay for improved slip resistance	made of rubber, black, 10 mm width	111.40
Matching Edge Bands	3,5 x 700 x max. 100 mm, 4V beveled, delivered as separate pieces	63.10 per piece

Info: Minimum order quantity for customized items: Four pieces. Confirmed orders can not be cancelled. °Stair Nosings can not be produced from handcrafted products.



## Skirting boards

solid wood core, veneered, lacquered



Type of wood	Article nr.	Price €/ meter
matching <b>Ash</b> (Live Matt, Live Natural)	10118984	5.20
matching <b>Ash</b> Live Pure	10118988	5.20
matching <b>Ash</b> white	10118994	5.20
matching <b>Ash</b> white Live Pure	10118997	5.90
matching <b>Oak</b> (Live Matt, Live Natural), <b>Oak Epoca, Oak Espressivo, Oak Indian Summer</b>	10118998	5.20
matching <b>Oak</b> Live Pure	10119003	5.20
matching <b>Oak</b> white	10119004	5.20
matching <b>Oak</b> white Live Pure, <b>Oak Pearl, Oak Concerto</b>	10119005	5.90
matching Oak white brushed, Oak Coral, Oak Vintage White	10119006	7.20
matching Oak Sand	10119008	7.20
matching Oak Arizona	10119009	5.90
matching Oak Toscana	10119010	5.90
matching Oak Alamo, Oak Antique	10119011	7.20
matching Oak Oregon	10119012	5.90
matching Walnut American	10119014	5.20
matching Oak Smoked (Live Matt, Live Natural), Oak Brazilian Brown	10119015	5.90
matching <b>Oak Smoked</b> Live Pure	10119021	5.90
matching Oak White Nights, Oak Pale White	10119022	7.20
matching <b>Oak Graphite</b>	10119023	7.20
matching Oak Honey	10119024	5.90
matching Oak Grey Pepper	10119026	7.20
matching Oak Brown Jasper	10119027	7.20
matching Oak Antique Brown	10120343	5.90
matching Oak Grey Harmony	10119028	7.20
matching <b>Oak Horizon</b>	10119030	5.90
matching Oak Warm Cotton	10119031	5.90
matching Oak Warm Grey	10125667	7.20
matching <b>Oak India Grey</b>	10125676	7.20
matching <b>Oak Elephant Grey</b>	10125678	7.20
matching <b>Oak Semi Smoked</b> Live Pure	10139096	5.90
matching Oak Authentic, Oak Senses	10139097	5.90
matching Oak Semi Smoked	10152681	5.90
matching Oak Semi smoked white	10152682	5.90
matching Oak Soft Brown	10152683	5.90
matching <b>Oak Medium Grey</b>	10152684	5.90
matching Oak Fresh White	10152685	5.90

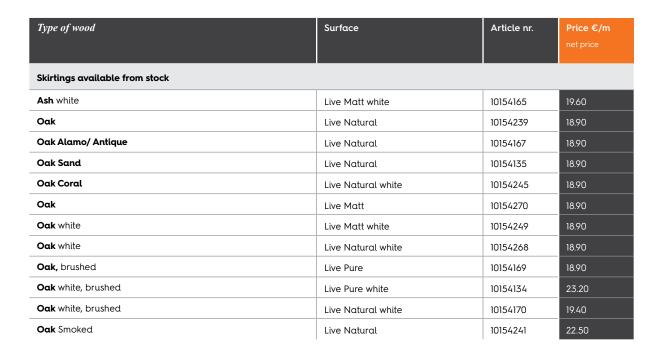
Dimension: 58 x 16 x 2700 mm. Package content: 1 bundle – 10 pieces. We can only deliver full bundles.

## Skirting boards

## made from BOEN parquet floorings



- These skirting boards are made to order from our high-quality multilayer parquet upon your order.
- We manufacture from all BOEN types of wood with the following Boen surfaces: Live Matt, Live Natural and Live Pure. Except for Handcrafted products.



Type of wood	Surface	Article nr.	Price €/m net price
Skirtings in other wood types and surfaces. Produced to order			
Oak Pearl, Graphite, Honey, Grey Pepper, Brown Jasper, Indian Summer, White Nights, Authentic, Semi Smoked, Semi Smoked white	Live Natural, Live Natural white		23.20
Ash, Beech	Live Natural, Live Matt		22.50
Ash, Oak Grey Harmony, Pale White, Horizon, Warm Cotton, Warm Grey, India Grey, Elephant Grey, Brazilian Brown, Semi Smoked, Smoked Oak	Live Pure		24.60
Oak Toscana, Arizona, Oregon	Live Matt		23.20
Oak Soft Brown, Medium Grey, Fresh White	Live Matt Plus		24.60
Cherry American	Live Natural, Live Matt		28.10
Smoked Oak, Maple can.	Live Natural, Live Matt		28.10
Walnut American	Live Natural, Live Matt, Live Pure		39.70

! Skirtings can not be produced from handcrafted products.

**Dimension:** 55 x 14 x 2180 mm. Package content: 1 bundle – 10 pieces.

## Skirting boards

Traditional-German profiled, MDF



Type of wood	Surface	Article nr.	Price €/m net price
MDF 70 x 18 mm	white, RAL 9016	10117185	4.00
MDF 100 x 18 mm	white, RAL 9016	10117187	5.70
MDF 120 x 18 mm	white, RAL 9016	10117188	6.30

Dimension: 70 x 18 x 2500 mm: 1 bundle - 12 pieces. 100 x 18 x 2500 mm: 1 bundle - 7 pieces. 120 x 18 x 2500 mm: 1 bundle - 5 pieces. We can only deliver full bundles.

## Design 17



Type of wood	Surface	Article nr.	<b>Price €/m</b> net price
MDF white 58 x 16 mm	white, RAL 9016	10117190	4.10

Dimension: 58 x 16 x 2500 mm. Package content: 1 bundle - 10 pieces. We can only deliver full bundles.







## Care products



Articles	Size	Article nr.	Price €/unit
			net price
For Live Natural oiled parquet floorings			
Natural Oil	0.75 litre for transparent matt (usage for	10097761	35.10
For finishing of sanded or untreated installed wooden surfaces.	ca. 18m <sup>2</sup> ) 4 units per package 2.50 litre for transparent matt (usage for	10097762	114.50
	ca. 60m²) 2 units per package 0.75 litre for white pigmented (usage for ca. 18m²) 4 units per package	10097763	40.20
<b>Floor Soap</b> Fountain solution, 1 l plastic bottle	1 litre / 6 units per package	10097758	20.40
For regular cleaning, not film building. Does not make the floor more slippery depending on the pre-treatment of the subground.			
Oil Freshen Up			
Cleaning and care product for all oiled floorings. I l unit - usage approx. 8 - 10 ml/ m². Treat the floor from time to time mainly in highly frequented areas which are often cleaned.	1 litre / 6 units per package	10097768	27.30
<b>Oil Freshen Up</b> for white oiled floorings	1 litre / 6 units per package	10097769	35.40
<b>Oil Freshen Up</b> for dark oiled floorings	1 litre / 6 units per package	10097770	35.40
<b>Care &amp; Maintenance kit</b> for transparent oiled floorings with 1 L Floor Soap + 1 L Oil Freshen Up	2 x 1 litre	10097751	47.80
<b>Care &amp; Maintenance kit white</b> for white oiled floorings with 1 L Floor Soap + 1 L Oil Freshen Up white	2 x 1 litre	10097752	55.80
<b>Osmo short-floor microfibre roll</b> Width 250mm, for Natural Oil		10097771	15.70
<b>Osmo flooring brush</b> Width 220 mm, for Natural Oil		10097759	31.50
Articles	Size	Article nr.	Price €/litre
			net price
For Live Matt, Live Matt Plus and Live Pure lacquered floorings			
<b>Cleaner</b> Fountain solution for daily cleaning, also appropriate for Live Matt, Live Matt Pro and Live Pure lacquered surfaces.	1 litre / 6 units per package	10097741	14.60
Refresher			
Eco-friendly care product, water-resistant, self-shining and slide- retardant according to DIN 18032. For lacquered surfaces. Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².	1 litre / 6 units per package	10097744	14.60
<b>Polish Matt</b> Eco-friendly product for matt lacquered floorings	1 litre / 10 units per package	10097743	17.10
Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².		1007/743	
<b>Polish Live Pure &amp; Live Matt Plus</b> Eco-friendly care product, water resistant Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m².	1 litre / 12 units per package	10115815	17.70
<b>Deep Clean Solution (Polish Remover)</b> Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling	5 litre / 3 units per package	10152377	14.60

## For repair work

Article		Article nr.	Price €/unit net price
<b>Repair set for hardwood floor with lacquered finish</b> 10 sticks of hard wax with melter and varnish pen		10097777	74.50
<b>Repair set for hardwood floor with Live Pure surface</b> 10 wax sticks for Live Pure with melter and varnish pen		10125227	106.40
<b>Repair kit</b> For natural oiled surfaces. For the partial repair of natural oiled surfaces. Content: Repair instructions, abrasive paper P 150, abrasive web P 360, 0,125 I BOEN Solid Finish Oil, paint brush, cleaning cloths.			
for transparent surface/ Oak Indian Summer/ Epoca	1 unit	10097790	82.40
for white surfaces/ Oak Vintage White	1 unit	10097787	82.40
for <b>Oak Pearl</b>	1 unit	10097784	82.40
for Oak Alamo/ Antique	1 unit	10097776	82.40
for Oak Coral/ White Nights	1 unit	10097779	82.40
for <b>Oak Sand</b>	1 unit	10097785	82.40
for <b>Oak Graphite</b>	1 unit	10097792	82.40
for Oak White Stone	1 unit	10097793	82.40
for Oak Grey Pepper	1 unit	10097780	82.40
for <b>Oak Honey</b>	1 unit	10097781	82.40
for <b>Oak Brown Jasper</b>	1 unit	10097778	82.40
for Oak Antique Brown	1 unit	10125085	82.40
for Oak Authentic/ Senses	1 unit	10139106	82.40
for Oak Semi Smoked	1 unit	10152686	82.40
for <b>Oak Semi Smoked white</b>	1 unit	10152982	82.40

Article		Article nr.	Price €/unit net price
<b>Repair lacquer for parquet with Live Pure surface</b> For the partial repair of Live Pure surfaces. 28ml water-based lacquer, bottle with small brush.			
Repair lacquer Live Pure - <b>Ash</b>	1 unit	10125232	27.70
Repair lacquer Live Pure - Ash white	1 unit	10125247	27.70
Repair lacquer Live Pure - <b>Oak</b>	1 unit	10125251	27.70
Repair lacquer Live Pure - <b>Oak white</b>	1 unit	10125254	27.70
Repair lacquer Live Pure - Oak Warm Cotton	l unit	10125258	27.70
Repair lacquer Live Pure - Oak Horizon	1 unit	10125262	27.70
Repair lacquer Live Pure - Oak Pale White	l unit	10125265	27.70
Repair lacquer Live Pure - Oak Grey Harmony	1 unit	10125266	27.70
Repair lacquer Live Pure - Oak Warm Grey	1 unit	10125272	27.70
Repair lacquer Live Pure - Oak India Grey	1 unit	10125277	27.70
Repair lacquer Live Pure - Oak Elephant Grey	1 unit	10125279	27.70
Repair lacquer Live Pure - Oak Brazilian Brown	l unit	10125280	27.70
Repair lacquer Live Pure - Smoked Oak	l unit	10125281	27.70
Repair lacquer Live Pure - <b>Walnut</b>	1 unit	10125282	27.70
Repair lacquer Live Pure - Oak Semi Smoked	1 unit	10139116	27.70

## Adhesive

Article	Size	Article nr.	Price € net price
<b>Bona R848. Glue (silan based)</b> Elastic one-component, silane modified adhesive Usage: ca. 1000 g/m²	15 kg	10097747	8.30/KG

# Underlay systems for floating installation

Article		m²/ roll	Article nr.	Price €/m² net price
<b>Viscoh Air</b> High End Polyolefinfoam, Thickness 2mm, width 1,00m. Footfall sound insulation 30 %, impact sound insulation 20dB. Well suitable for underfloor heating, 118kg/m <sup>3</sup> .	0	12.5 m²	10119821	5.40
<b>Boengard</b> Polyethylenfoam, 100 kg/m³, with PE-moisture barrier, 200 µm. Thickness 2,2 mm, width 1,00 m, footfall sound insulation. 10%, impact sound insul. 20 dB	himit	25 m²	10118526	4.60
<b>Maxima</b> Polyethylenfoam 120 kg/m <sup>3</sup> Thickness 2 mm, width 1,00 m, footfall sound insulation 16%; impact sound ins. 21 dB		12.5 m²	10118522	2.40
<b>BOEN covering foil with BOEN logo</b> 1x 50 = 50 m <sup>2</sup>	0	50 m²	10116867	2.20

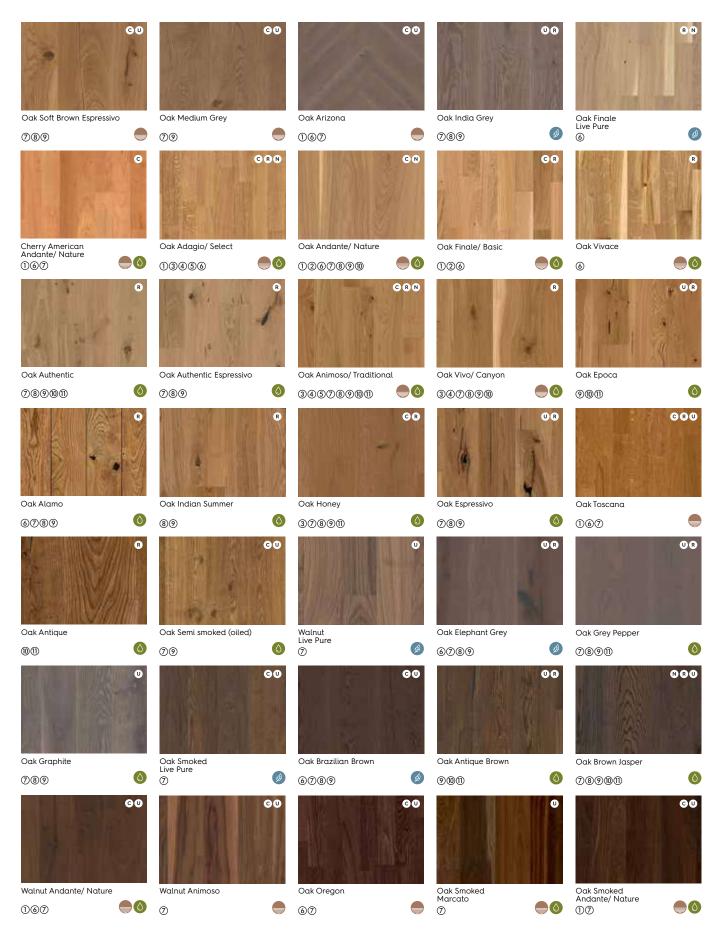


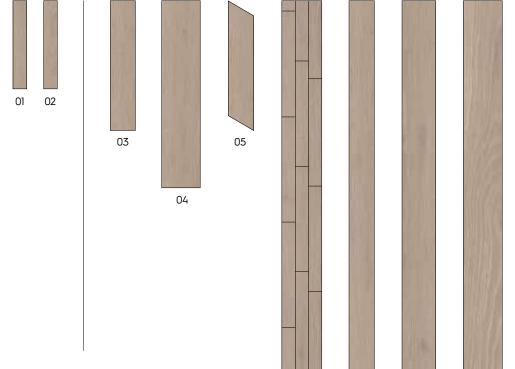
# BOEN colour range

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- > These symbols indicate the available surface treatments for each colour see page 57 for details.
- > These symbols indicate which interior style floor is matching the most.
- > These numbers indicate the available formats for each colour see page 56 for details.







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# Our formats

#### 2-layer parquet

- **01** PRESTIGE 10 x 70 x 470 MM
- 02 TRAFFIC 12.5 x 70 x 470 MM

#### 3-layer parquet

06

**03** HERRINGBONE CLICK 14 x 138 x 690 MM

07

08

09

- 04 HERRINGBONE CLICK CASTLE 14 x 209 x 1045 MM
- **05** BOEN CHEVRON 14 X 138 X 611 MM
- 06 LONGSTRIP 3-STRIP 13.2 / 14 x 215 x 2200 MM
- **07** PLANK 14 x 138 x 2200 MM
- **08** PLANK 13.2 x 181 x 2200 MM
- **09** PLANK CASTLE 14 x 209 x 2200 MM
- 10 CHALETINO 15 x 300 x 2750 MM
- 11 CHALET 20 x 200-395 x 2000-4000 MM

#### \*BOEN performance classifications:

Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

#### **Performance classification 1 = normal** Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

#### Performance classification 2 = medium

Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

#### Performance classification 3 = heavy

Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

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#### 2V bevel:

Bevel on longitudinal side of the board (total of 2 on one board).

#### 4V bevel:

Bevel on all 4 sides of the board.

# Surfaces

**BOEN** places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. **BOEN** offers its customers a wide range of surface finishes.



#### 🚽 Live Matt lacquer

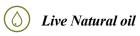
This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



**Protected by Bona** Live Matt Lacquer is supplied by Bona.



For us, protection and naturalness go hand in hand. And we're putting that to the test once again with the new BOEN Live Matt Plus. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor even greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.



Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.





### *b* Live Pure lacquer

Live Pure is the new innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

Visit our virtual product finder to get a better impression of the gradings.

boen.com/products

# BOEN gradings

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.



CALM

Consistent growth; only small knots; standing or lying year rings.

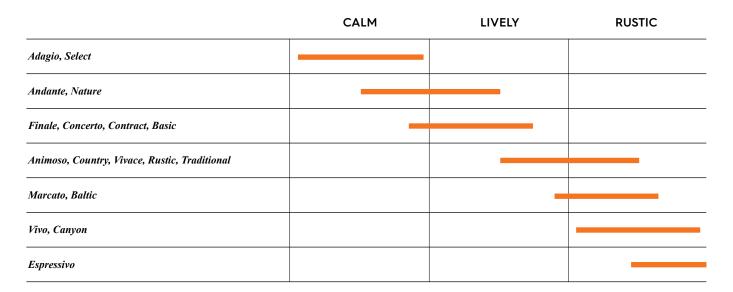




Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.

#### RUSTIC

Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.



Planks, Finesse and Maxi are graded according to EN13489, free class (Boen class). Longstrip, Prestige and Traffic are graded according to  $\bigcirc$ ,  $\triangle$  and  $\square$  after EN13489.

**Wood is a product of nature** - each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

# Make sure you enjoy your hardwood floor for a long time to come

Our floor is made of natural materials, and therefore it is affected by climate and surroundings. We make sure your floor is ready to meet all the challenges that everyday life has to offer, but also the changing climatic conditions we have year round.



#### **BOEN Quality**

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a **25-year warranty**.

Please check our website at **boen.com** for complete information.



#### First aid for your floor

For scratches or marks, special repair sets are available.

• More information can be found at boen.com

If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and resealed or oiled. Contact your hardwood floor installer.

#### Always a good choice: 3-layer parquet flooring

#### 1 Top layer

Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

#### 2 Middle layer

Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

#### 3 Bottom layer

The underlay of spruce veneer is manufactured from one piece and allows stable back pull.

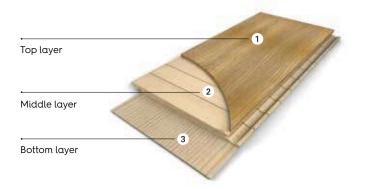


#### 5G Click locking system

Take advantage of the 5G Click - the rapid locking technology.

Best choice for floating installation.

- A quicker and easier way to install single boards without tools.
- Significantly reduces installation time.
- The clear "click" sound lets you know when installation is complete.
- Also suitable for full-surface gluing onto the sub-floor.





**1.** 5G Click: Every single board can be pressed down individually. Clear "click" sound confirms that the board is installed properly.

# Environment

Hardwood flooring is a natural product. As a company that works with wood, BOEN has been entrusted with upholding an important legacy.



BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSC<sup>™</sup> standards. The Forest Stewardship Council<sup>™</sup> is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

## Our Certificates \_



Across the globe, **the Forest** Stewardship Council<sup>TM</sup>, FSC<sup>TM</sup>, promotes an approach to forest management that is environmentally appropriate,

socially beneficial and economically viable. The companies within the BOEN Group have implemented a chainof-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. All of the products are available as FSC certified on request only. Our Group license code is FSC<sup>™</sup> C009732, certificate number SGSCH-COC-001535. www.fsc.org, FSC – The mark of responsible forestry.



*The Real Wood* logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits.



Products with the **Der blaue Engel** (**Blue Angel**) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.



*FloorScore*<sup>®</sup> is a certification program established by the Resilient Floor Covering Institute (RFCI) for hard surface flooring and flooring adhesives products that meet strict indoor air quality (IAQ) requirements. Regular factory audits

are also required. Products bearing the FloorScore® label meet the indoor air quality emissions criteria of LEED, CHPS, the Green Guide for Health Care, and are recognized by a long list of other healthy building programs.



*The eco-INSTITUT* label for low-pollutant

and low-emission products means safer environment for you

and your family. For more information, please see: www.eco-institut.de



*ISO 14001 Certification* The ISO certification 14001 stands for the highest safety regulations and exemplary environmental performance.

The **FDES** certification process involves evaluating the entire life cycle of a product. Updated information on FDES certification is available at: www.tecsom.com



# What can we do for you?

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# Logistics information

Item	Thickness	Width x length	m² per package	m² per pallet	Packages/ pallet	Elements/ package	Weight m², kg	Weight/ pack. kg	Weight/ pallet, kg
3-strip	14 mm	215 x 2200 mm	2.84	142	50	6	7.92	22.5	1125
13.2 mm 3-strip	13.2 mm	215 X 2200 mm	2.84	142	50	6	7.39	21	1050
138 plank	14 mm	138 x 2200 mm	3.04	127.68	42	10	7.73	23.5	987
181 plank	13.2 mm	181 x 2200 mm	3.19	127.6	40	8	7.21	23	920
Castle plank	14 mm	209 x 2200 mm	2.76	138	50	6	7.79	21.5	1075
Herringbone Click	14 mm	138 x 690 mm	0.95	46.55	49	10	10.53	10	490
Herringbone Click Castle	14 mm	209 x 1045 mm	1.31	39.3	30	6	11.45	15	450
Chevron	14 mm	138 x 611 mm	0.84	41.16	49	10	11.9	10	490
Prestige	10 mm	70 x 470 mm	2.63	94.68	36	80	5.7	15	522
Traffic	12.5 mm	70 x 470 mm	2.24	80.64	36	68	7.09	16.5	594
Actiflex	14 mm	209 x 2200 mm	1.89	68.04	36	4	11.11	21	756
Chaletino	15 mm	300 x 2750 mm	1.65	64.35	39	2	8.48	14	546
Chalet	20 mm	Varies*	Varies		·	·	11	·	



Wood is a natural product. Each tree has its own structure and individual colour combination. The colour of the floor may change when exposed to light.

As a guideline, dark wood will eventually achieve a more golden tone and light wood will become slightly darker.

#### SURFACE TREATMENT

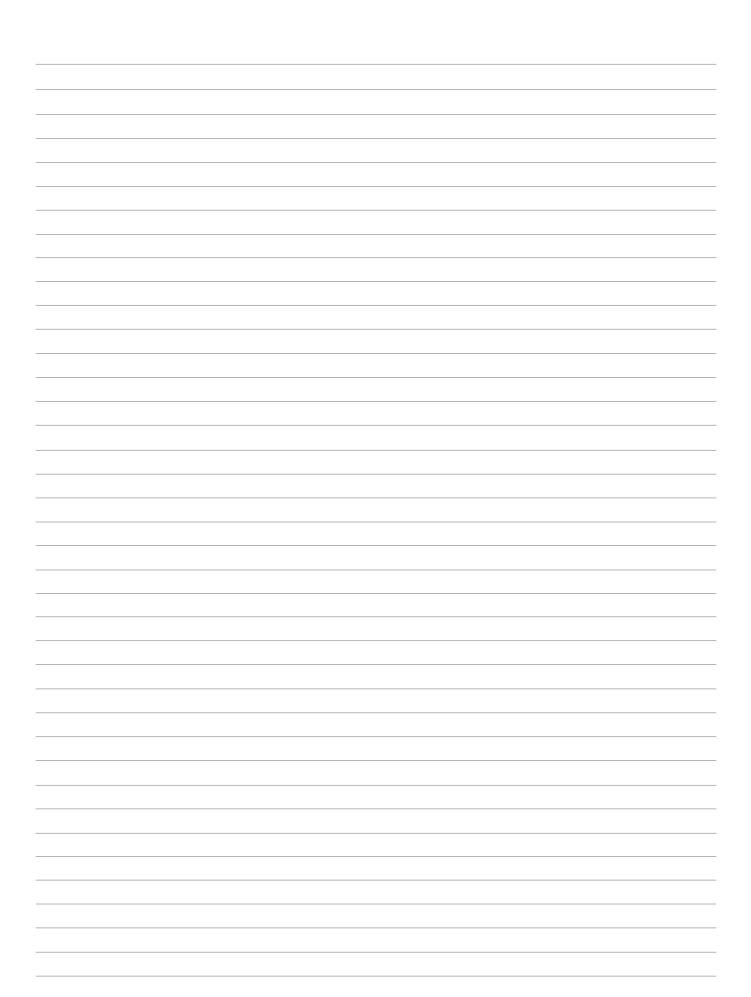
Finished surface treated with lacquer or oil. For cleaning and maintenance, we recommend using BOEN Cleaning and Maintenance products that can be found in this pricelist.

#### AREA CALCULATION

When ordering, the following buffer to the required amount should be added: 3-strip and planks- about. 3-4%. Prestige approx. 4-5%.

#### DISCLAIMER

Flooring products supplied may differ in colour from the images included in this price list as the photos are to be used as a guide and print errors may occur. We reserve the right to change prices and products any time.





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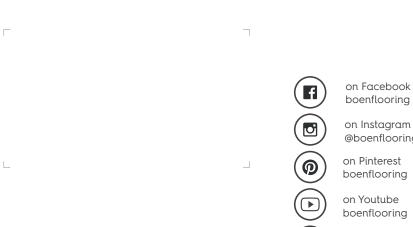
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## @boenflooring

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Boen AS

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Parquet flooring according to EN 13489: 2017-12 and EN 14342:2013 9,5-23 mm total thickness; parquet for indoor use

DOP 4658; NB 0766

Dfl-s1; El, density >= 500kg/m³ thermal conductivity >= 0.14 W/mK

DOP 4658

on Linkedin boenflooring

In

